Assembly Guide

VISION FITNESS

R2600HRT

COMMERCIAL FITNESS BIKE

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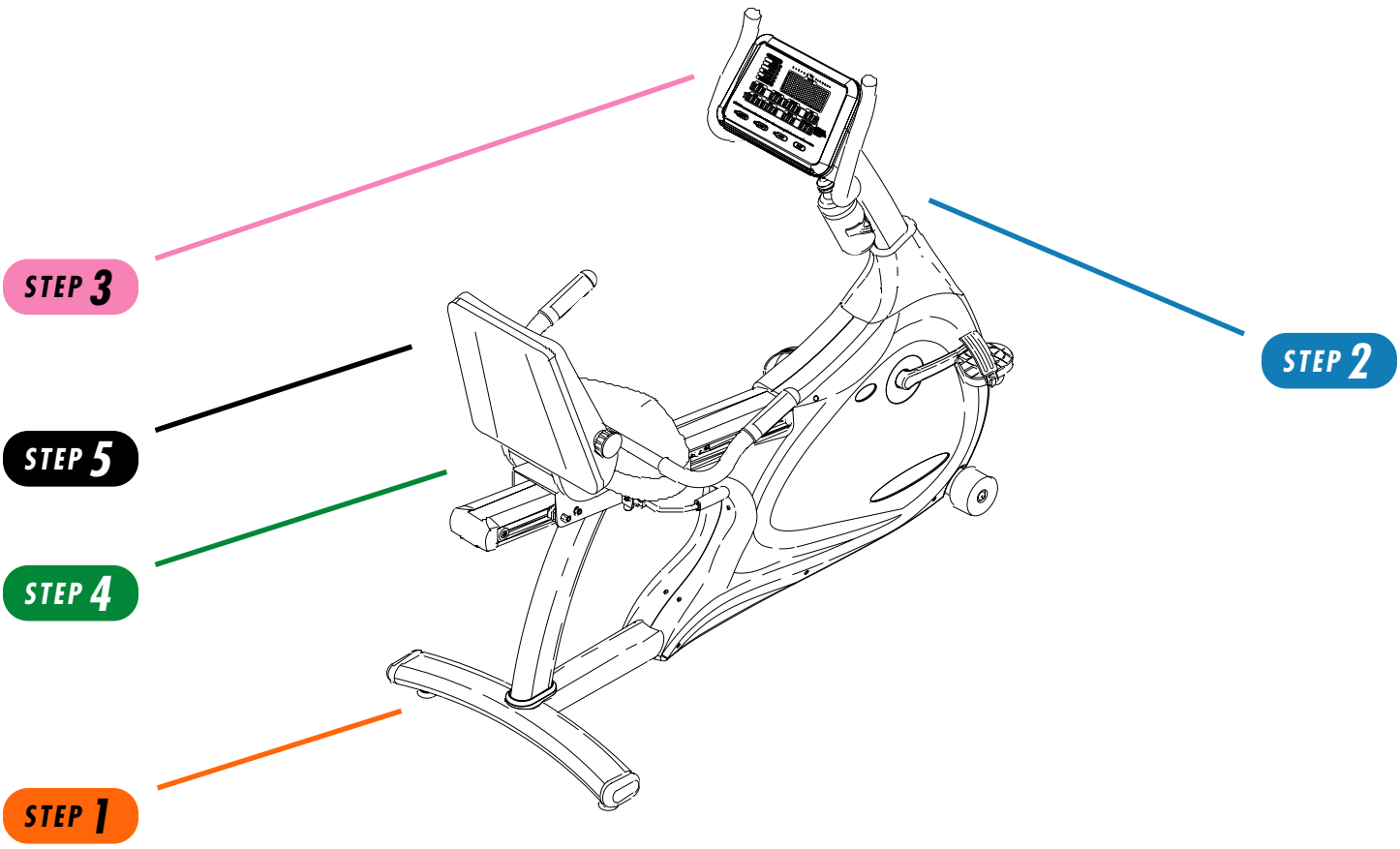
To avoid possible damage to this Fitness Bike, please follow these assembly steps in the correct order. Before proceeding, find your new Fitness Bike's serial number located on the front axle tube, and enter here:

_____

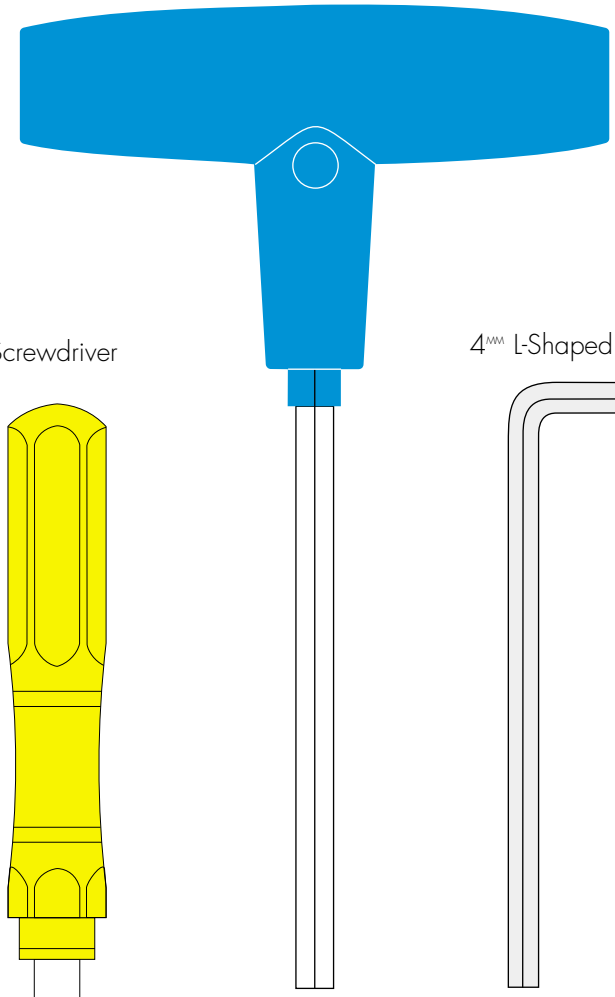
Refer to this number when calling for service, and enter this serial number on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Fitness Bike.
If any parts, hardware or tools are missing, please call 1.800.335.4348, Extension 12

NOTE: It is recommended that you apply grease to the threads of each screw as you assemble your Fitness Bike to prevent loosening and noise. Also, during each assembly step, ensure that ALL screws are in place and partially threaded in before completely tightening any ONE screw.

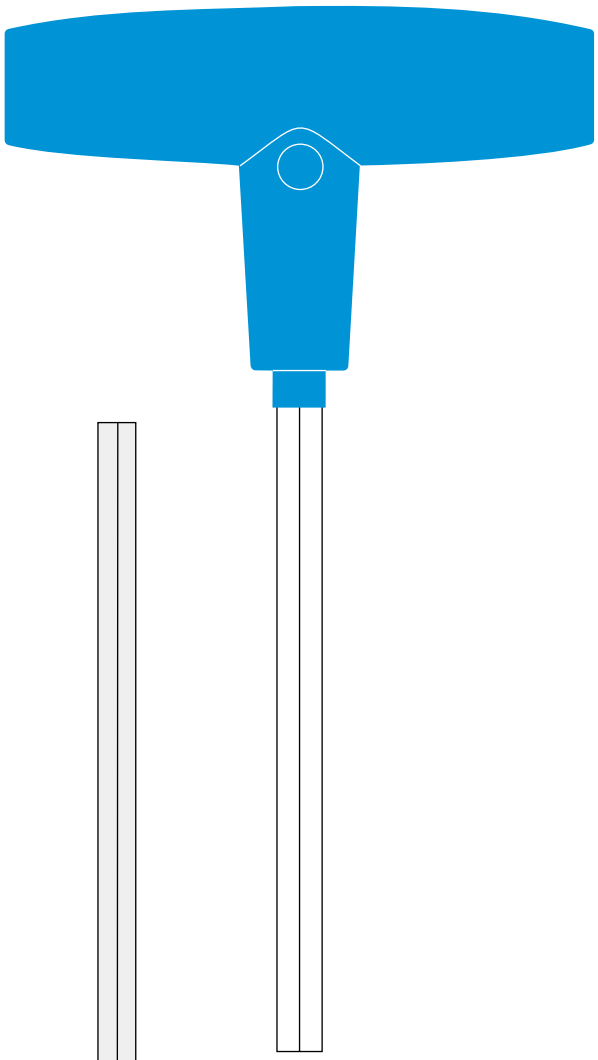


TOOLS & PARTS INCLUDED

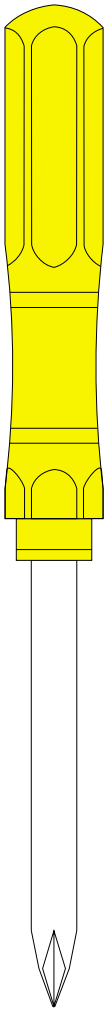
5MM Allen Wrench



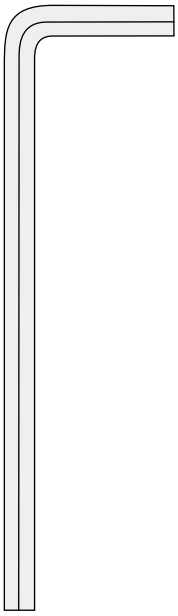
6MM Allen Wrench



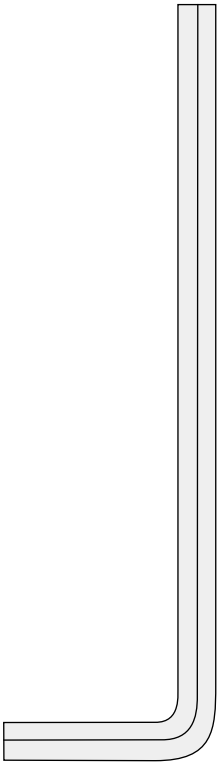
Screwdriver



4MM L-Shaped Wrench



5MM L-Shaped Wrench

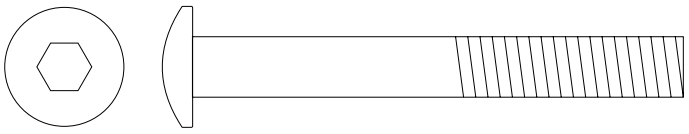


PARTS BOX

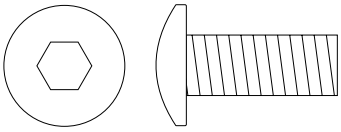
Console Mast Cover, Qty: 1
Water Bottle & Cage, Qty: 1
Heart Rate Chest Strap, Qty: 1
Color-coded Hardware Bags
Owner's Guide, Qty: 1
Assembly Guide, Qty: 1
Warranty Card, Qty: 1

HARDWARE INCLUDED

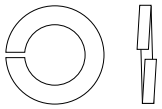
ORANGE BAG



M8x65L Screw
Quantity: 2

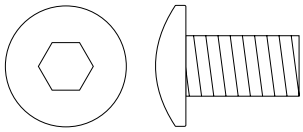


M8 x 20L Screw
Quantity: 2

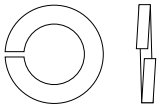


M8 Lock Washer
Quantity: 4

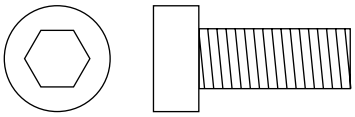
GREEN BAG



M8 x 15L Screw
Quantity: 4

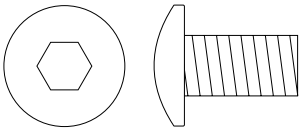


M8 Lock Washer
Quantity: 8

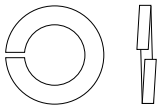


M8 x 20L Screw
Quantity: 4

BLUE BAG

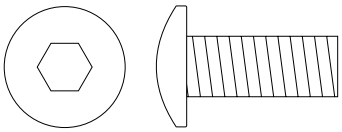


M8 x 15L Screw
Quantity: 7

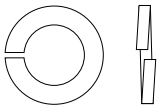


M8 Lock Washer
Quantity: 6

PINK BAG

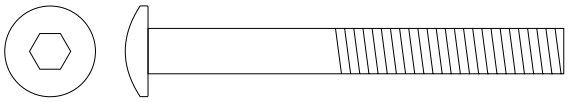


M8 x 20L Screw
Quantity: 2



M8 Lock Washer
Quantity: 4

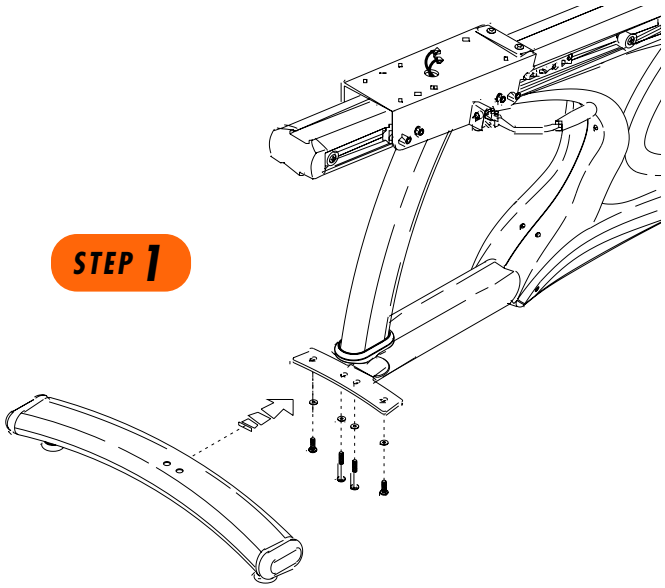
BLACK BAG



M6 x 55L Screw
Quantity: 8

M6 Lock Washer
Quantity: 8

STEP 1

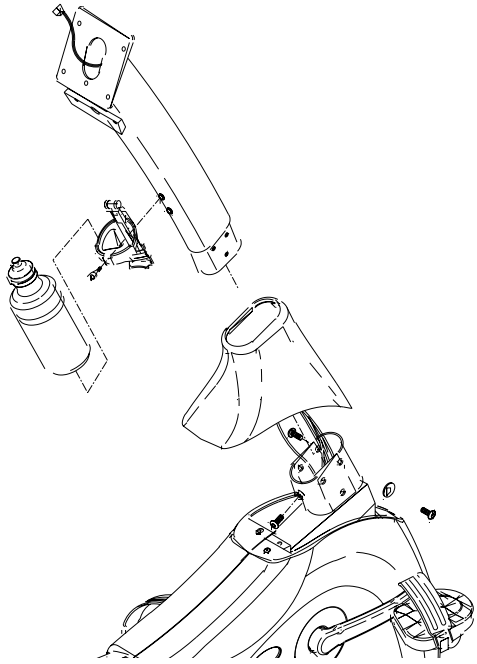


STEP 1

ORANGE BAG

- Install the rear foot with the four lock washers (M8), two inside screws (M8x65L), and two outside screws (M8x20L). Tighten with the 5MM Allen wrench.

STEP 2

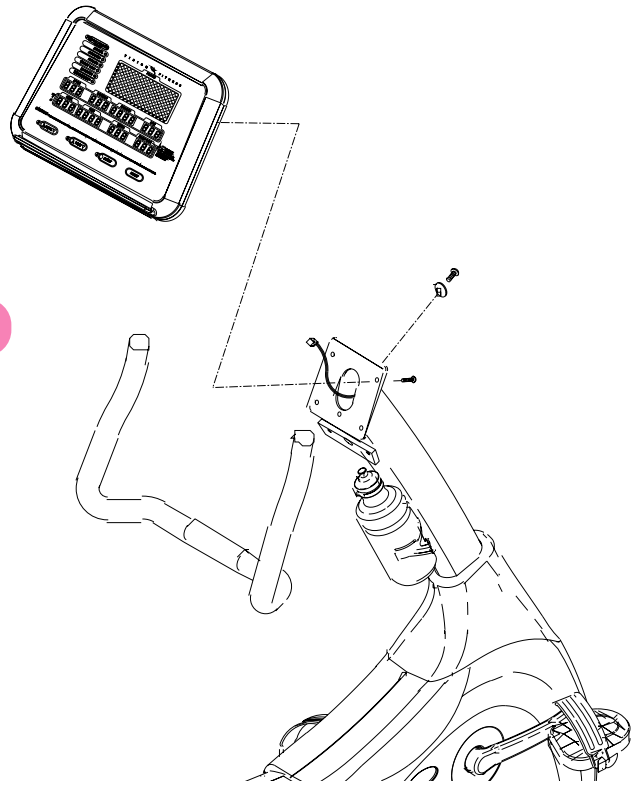


STEP 2

BLUE BAG

- Slide the rubber boot onto the console mast.
- Unfold the wire harness and heart rate wires located in the console mast frame bracket. Attach the wire tie coming from the bottom of the console mast to the wire harness and heart rate wires. Pull the wire tie with wire harness and heart rate wires up through the top of the console mast while simultaneously sliding the mast into the frame bracket.
- Secure the console mast to the frame bracket with six lock washers (M8) and six screws (M8x15L). Tighten with the 5MM Allen wrench. Place the seventh screw (M8x15L) in the rear of the frame bracket and tighten until snug.
- Slide the console mast boot down and snap it into place on the side cover.
- Remove the screws (M8x15L) located half way up the console mast with the Phillips screwdriver. Attach the water bottle bracket to the console mast with these two screws. Insert the water bottle.

STEP 3



STEP 3

PINK BAG

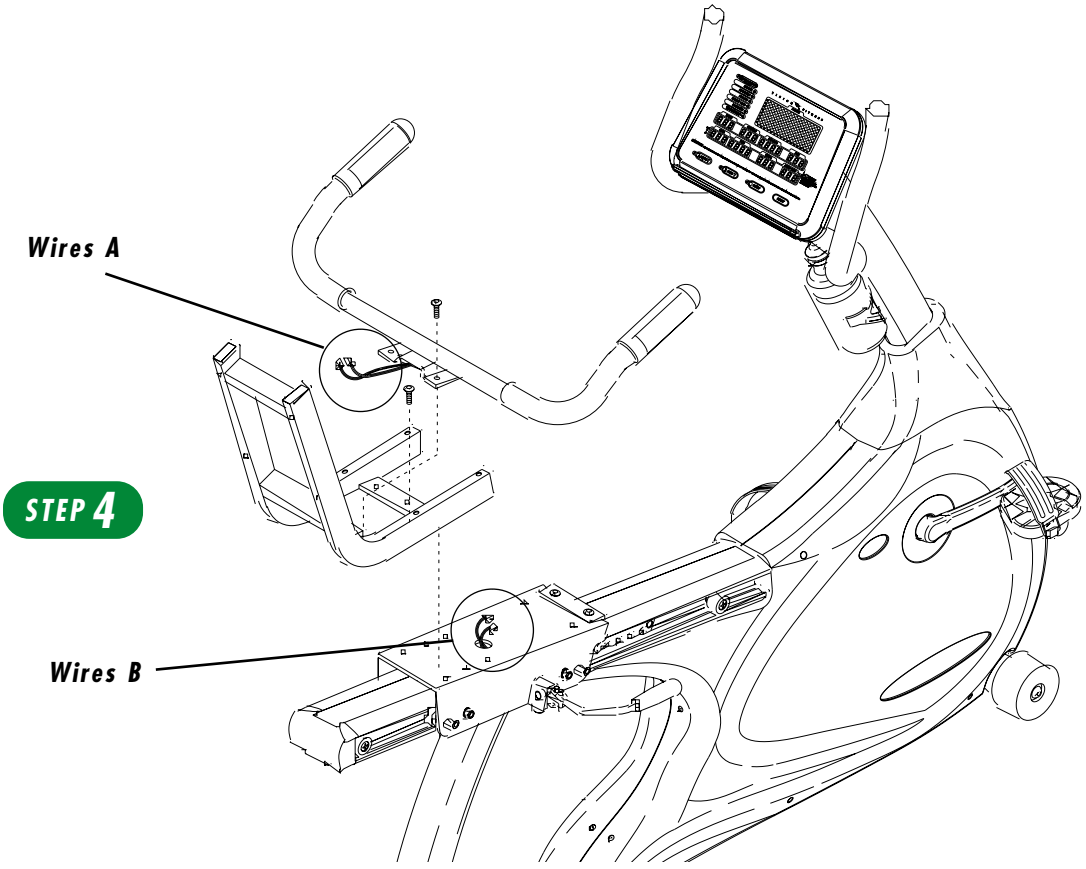
• Mount the upper handlebars to the console mast using two lock washers (M8) and two screws (M8x20L). Tighten with the 5MM Allen wrench.

• Remove the four mounting screws from the back of the console. Connect the wire harness and heart rate wires that come from the console mast into the plugs located in the back of the console. Make sure the 9 Volt battery is plugged in and in place on the console. Attach the console to the mast with the four screws removed earlier

STEP 4

GREEN BAG

- Attach the seat frame to the sliding seat bracket using four socket head cap screws (M8x20L) and the 6MM Allen wrench.
- Connect Wires A on the seat handlebar to Wires B on the sliding seat bracket. Attach the seat handlebars to the sliding seat bracket using four lock washers (M8) and four screws (M8x15L). Tighten with the 5MM Allen wrench.

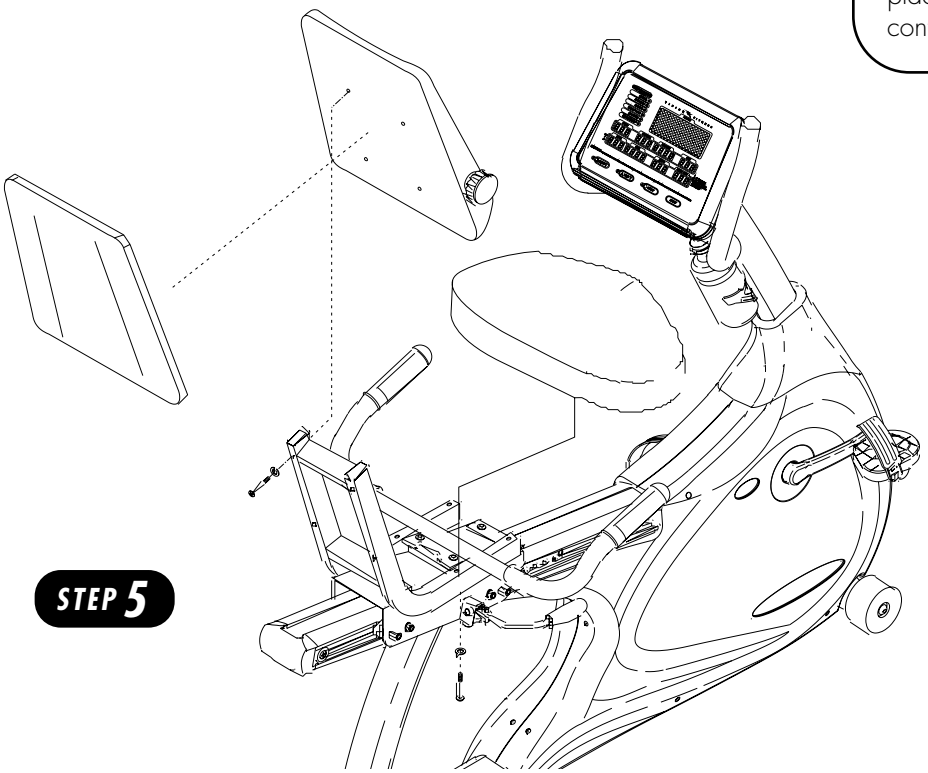


STEP 4

STEP 5

BLACK BAG

- Secure the Lumbar controlled seat back and the seat bottom to the seat frame with eight lock washers (M6) and eight screws (M6x55L). Tighten with the 4MM Allen wrench.
- Snap the plastic seat cover into place on the back of the Lumbar controlled seat.



STEP 5

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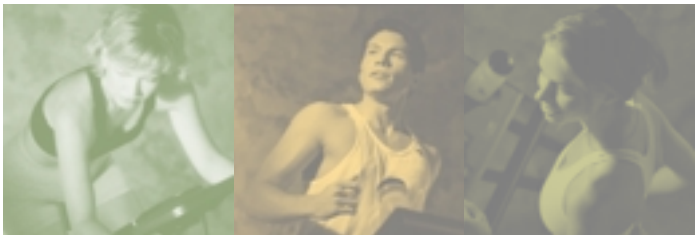

500 South CP Avenue • P.O. Box 280 • Lake Mills. WI 53551
toll free 1.800.335.4348 • phone 1.920.648.4090 • fax 1.920.648.3373
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